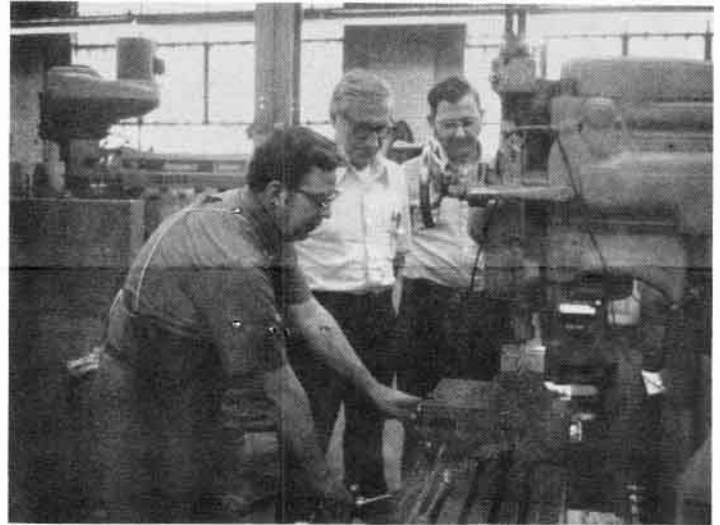


Friday, April 2, 1976

SERVICE PLATEAUS-APRIL

	40 Years	
Everett Rieck	D/91	4-06-36
	39 Years	
Albert Guenette	D/25B	4-02-37
	35 Years	
William Berns	D/93	4-03-41
Vern Williams	Foreman 15A	4-04-41
Maurice Coffman	D/74	4-07-41
Vernon Ward	D/81	4-08-41
Francis Goselin	D/91	4-11-41
Ardell Hannover	Buyer	4-21-41
Robert Blanchette	D/25	4-25-41
Bon Burnley	D/25	4-30-41
	33 Years	
William Burton	D/94	4-13-43
	32 Years	
Fred Dust	D/70	4-04-44
Howard Larson	D/25	4-04-44
Orville Palmer	Dispatching	4-17-44
Leo Williamson	Factory Serv. Rep.	4-22-44
Paul Boudreau	D/91	4-28-44
	31 Years	
Gerald Allie	Field Serv. Mgr.	4-11-45
Harry Wulff	D/15A	4-21-45
	30 Years	
James Kohlwelter	D/35	4-03-46
Robert Shoff	D/25	4-03-46
Stanley Warpet	D/79	4-04-46
Ron LaGessee	D/25	4-10-46
Wayne Smith	D/35	4-17-46
Billie Spaulding	D/25	4-18-46
	15 Years	
Dianna Duff	Purchasing	4-21-61
	10 Years	
Dennis Allen	D/91	4-25-66
Larry Gullquist	D/67	4-25-66
Paul Gibson	D/79	4-27-66



**THE MAKING OF A TRACTOR
PART IV
Tooling**

Pictured is Tool Maker PAUL RIBERDY performing a milling operation on a die block while Tool Room General Foreman, BILL LUSTIK and Tool Room Foreman, NORM SCHNELL observe the operation. The particular die PAUL is working on will go to Dept. 15 and be used there to make mower hangers.

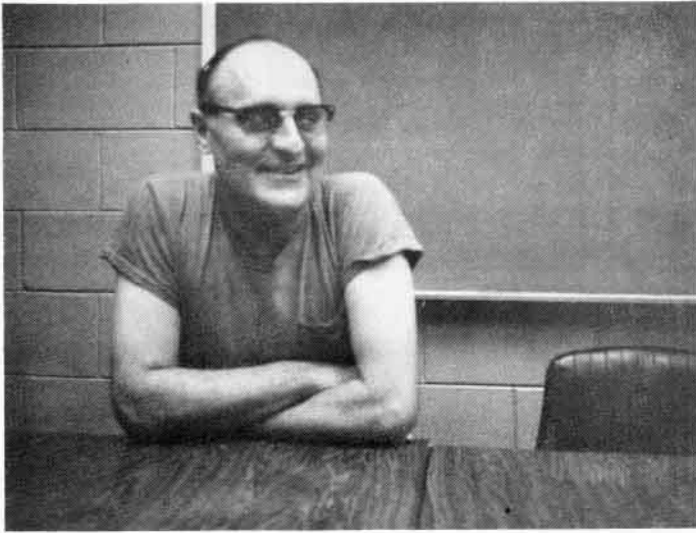
The function of tooling in the tractor picture begins when Engineering develops the prints and after testing and approval they then go to Supt. of Tooling at which time the parts are released for Tooling. In general the job of tooling is to make the parts that eventually make up the tractor.

We have a tool room supervised by BILL and NORM that consists of 16 Tool and Die Makers, 3 Apprentice Tool and Die Makers, 3 Tool Grinders, 1 Tool Room Welder, 1 Die and Pattern Keeper and 1 Crib Attendant. Our apprentice program is felt to be one of the finest around and one of which we are justly proud.

The Tool Room maintains the present tooling and also provides new tooling where necessary. The Tool Grinders make the tools used in our Machine Shop.

According to MR. MADDIN the whole tooling process is a hectic one since there are always deadlines to meet and its a matter of fighting against time continuously.

Next week: Purchasing Materials and Components.



OLD TIMER OF THE WEEK

This week we honor WALTER LASKEY, one of the versatile and dependable employees of the Machine Shop who started to work at Bradley on January 6, 1944. He was only eighteen years old at the time, but had already spent three years working on a farm. He started here in Inspection but soon transferred to the Machine Shop, where he has remained for over thirty years. While at some time or another he has probably run every machine in the department he is at present running the Acme Gridley Chucker.

WALT and his wife Nancy will be married thirty years when September rolls around, and have two children and two grandchildren. Daughter June is married to a former Roper employee Merle Raymond who now works at General Foods and they live in Manteno. Son Kevin lives at home and works as a electrician for Leo's Electric in Grant Park.

This Old Timer is an avid basketball and hockey fan. Unlike most of us who have been all caught up in the recent N.C.A.A. tournament WALT says he is more interested in high school and pro basketball. His favorite hockey team is the Chicago Blackhawks. He also manages to keep busy working around the family home at 264 West Fourth Street in Manteno although he admits the work mainly consists of just "puttering around".

PREPARATION FOR THE FUTURE

For the past two weeks fifty three employees and their wives have been attending a pre-retirement seminar called Preparation for the Future. Sessions have been held on the last two Saturday mornings. Two more Saturdays will complete the course. The two sessions already held have been on the subject of Social Security and Estate Planning. The two remaining will be on Medicare and Consumer Fraud. The entire seminar is being held at company expense in cooperation with Kankakee Community College.

Those who are attending will be much more informed about their future retirement whenever that may be.

NOBODY MISSES THE "5" PIN?

We had one of the worst nights of bowling for the entire league so far this season as there were only two 200 games and only six 500 series.

The good bowling was done by the following T. DUPUIS 223-528, CRAWFORD 211-567, GALE ALBERS 536, BLANCHETTE 518, HIRT 506, and LAFOND 503.

There were only two splits recorded on the sheets and here they are: BOUDREAU 6-7-10 and PECCANINO 6-7. One guy that I know of missed the "5" pin and his initials are S.B. if you don't know who that is, try me.

It seems that the Office team has first place in the second half sewed up as they are 10 points out in front. However Stores and Maintenance are still battling for last place.

SHOEMOBILE

Just a reminder again that the Safety Shoemobile will be here all day from 8:00 a.m. to 5:00 p.m. on Wednesday, April 14. Shoes may be purchased by payroll deduction and the company contribution will be \$6.00 per pair. After this visit the shoemobile will not be here again until August 20.

Don't forget the \$6.00 company contribution applies only to two pairs per year. Employees on layoff may purchase shoes but must pay cash.

OPRYLAND TICKETS

One can always tell when vacation time is approaching. A couple of weeks ago we announced a supply of discount tickets available to our employees from the various Six Flags location. We have since received some tickets from Opryland which is located near Nashville, Tennessee. These are also good for discounts on tickets to the establishment and can be picked up as long as they last from BETTY MARSHALL in the Personnel Office. We should mention however, that Opryland is not the same as the more well known Grand Ole Opry and these tickets are not good at the latter.

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